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Adriana Stoica Manufacturing and Construction Division (301) 763-4832 M3-2 (14)-07 CB14-159

Full Report on Manufacturers' Shipments, Inventories and Orders July 2014

Summary

New orders for manufactured goods in July, up five of the last six months, increased \$53.1 billion or 10.5 percent to \$558.3 billion, the U.S. Census Bureau reported today. This was at the highest level since the series was first published on a NAICS basis in 1992 and followed a 1.5 percent June increase. Excluding transportation, new orders decreased 0.8 percent.

Shipments, up five of the last six months, increased \$6.0 billion or 1.2 percent to \$507.4 billion. This was also at the highest level since the series was first published on a NAICS basis and followed a 0.8 percent June increase.

Unfilled orders, up fifteen of the last sixteen months, increased \$58.9 billion or 5.4 percent to \$1,158.2 billion. This was also at the highest level since the series was first published on a NAICS basis and followed a 1.0 percent June increase. The unfilled orders-to-shipments ratio was 6.64, up from 6.47 in June.

Inventories, up twenty of the last twenty-one months, increased \$0.9 billion or 0.1 percent to \$653.8 billion. This was also at the highest level since the series was first published on a NAICS basis and followed a 0.2 percent June increase. The inventories-to-shipments ratio was 1.29, down from 1.30 in June.

New Orders

New orders for manufactured durable goods in July, up five of the last six months, increased \$55.4 billion or 22.6 percent to \$300.2 billion, unchanged from the previously published increase. This was at the highest level since the series was first published on a NAICS basis and followed a 2.7 percent June increase.

Transportation equipment, also up five of the last six months, drove the increase, \$56.6 billion or 74.1 percent to \$133.0 billion.

New orders for manufactured nondurable goods decreased \$2.3 billion or 0.9 percent to \$258.1 billion.

Shipments

Shipments of manufactured durable goods in July, up five of the last six months, increased \$8.3 billion or 3.5 percent to \$249.3 billion, revised from the previously published 3.3 percent increase. This was at the highest level since the series was published on a NAICS basis and followed a 1.2 percent June increase.

Transportation equipment, up two consecutive months, led the increase, \$5.7 billion or 8.1 percent to \$76.5 billion.

Shipments of manufactured nondurable goods, down two of the last three months, decreased \$2.3 billion or 0.9 percent to \$258.1 billion. This followed a 0.4 percent June increase. Petroleum and coal products, down following three consecutive monthly increases, drove the decrease, \$2.4 billion or 3.2 percent to \$70.5 billion.

Unfilled Orders

Unfilled orders for manufactured durable goods in July, up fifteen of the last sixteen months, increased \$58.9 billion or 5.4 percent to \$1,158.2 billion, unchanged from the previously published increase. This was at the highest level since the series was first published on a NAICS basis and followed a 1.0 percent June increase.

Transportation equipment, up ten of the last eleven months, led the increase, \$56.5 billion or 8.3 percent to \$738.3 billion.

Inventories

Inventories of manufactured durable goods in July, up fifteen of the last sixteen months, increased \$1.9 billion or 0.5 percent to \$401.5 billion, unchanged from the previously published increase. This was at the highest level since the series was first published on a NAICS basis and followed a 0.4 percent June increase.

Transportation equipment, also up fifteen of the last sixteen months, led the increase, \$0.6 billion or 0.5 percent to \$129.5 billion.

Inventories of manufactured nondurable goods, down two consecutive months, decreased \$1.1 billion or 0.4 percent to \$252.3 billion. This followed a 0.2 percent June decrease. Petroleum and coal products, also down two consecutive months, drove the decrease, \$1.1 billion or 2.2 percent to \$48.9 billion.

By stage of fabrication, July materials and supplies increased 0.9 percent in durable goods and decreased 0.2 percent in nondurable goods. Work in process increased 0.3 percent in durable goods and decreased 0.7 percent in nondurable goods. Finished goods increased 0.3 percent in durable goods and decreased 0.4 percent in nondurable goods.

Figures in text are adjusted for seasonality, but not for inflation. Figures on new and unfilled orders exclude data for semiconductor manufacturing. For data, call (301) 763-4673 or go to www.census.gov/m3. The Advance Report on durable goods for August is scheduled for release on September 25, 2014 at 8:30 a.m. EDT and the Full Report on October 2, 2014, at 10:00 a.m. EDT. See back page for survey description. To receive the latest updates on the Nation's key economic indicators, download the America's Economy app for Apple and Android smartphones and tablets. The U.S. Census Bureau updated its Application Programming Interface (API) with monthly and quarterly economic indicators. The API allows developers to combine Census Bureau statistics with other data sets to create tools for research on a variety of topics.

Table 1. Value of Manufacturers' Shipments for Industry Groups¹

[Estimates are shown in millions of do	mais aliū		asonally A		ie ividiil	nacture	is silipili	ienia, mve		Seasonally A			
		Monthly		r e	cent Cha	inge		Мог	nthly			Year to date	
Industry	July 2014 ^p	June 2014 ^r	May 2014	June - July	May - June	Apr May	July 2014 ^p	June 2014 ^r	May 2014	July 2013	2014 ^p	2013	% Change 2014/ 2013
All manufacturing industries	507,362	501,319	497,309	1.2		-0.1	496,460	522,242	510,873	475,206	3,465,501	3,367,698	
Excluding transportation	430,885 495,553	430,543 489,806	427,559 485,684	0.1 1.2		-0.1 -0.1	431,515 486,061	445,682 509,621	439,095 499,255	418,738 465,033	2,981,104 3,385,712	2,904,545 3,285,848	
Excluding defense With unfilled orders	174,367	169,968	485,684 166,802	2.6		-0.1	164,960	183,342	499,255 170,684	150,761	1,163,950	3,285,848 1,110,584	4.8
Durable goods industries	249,270	240,950	238,102	3.5	1.2	0.0	236,342	257,993	243,046	214,826	1,659,466	1,582,729	4.8
Wood products Nonmetallic mineral products	8,552 9,172	8,521 9,031	8,260 8,959	0.4 1.6		2.1 -1.2	8,930 9,827	9,416 9,816	9,106 9,538	7,536 9,017	56,807 61,751	50,594 57,500	
Primary metals	27,451	27,077	26,809	1.4	1.0	0.9	27,175	27,842	27,794	24,965	188,720	177,463	6.3
Iron and steel mills Aluminum and nonferrous metals	11,453 14,202	11,155 14,142	10,864 14,211	2.7 0.4	2.7 -0.5	0.1 1.5	11,247 14,219	11,375 14,517	11,364 14,621	10,366 13,065	77,738 98,597	74,670 90,711	4.1 8.7
Ferrous metal foundries	1,796	1,780	1,734	0.9		1.5	1,709	1,950	1,809	1,534	12,385		
Fabricated metal products	30,273	30,167	29,624	0.4		0.7	30,065	31,703	30,627	28,643	206,930	201,433	2.7
Machinery Farm machinery	36,848 1,568	35,763 1,643	35,894 1,769	3.0 -4.6	-	0.0 4.4	35,962 1,489	38,375 1,524	37,296 1,913	32,837 1,908	251,634 14,259	239,950 16,253	4.9 -12.3
Construction machinery	4,675	4,481	4,666	4.3		-1.1	4,572	4,601	4,804	4,352	31,978		
Mining, oil field, and	0.070	0.040	0.070	4.0		0.7	0.470	0.074	0.000	0.000	45.000	44.047	
gas field machinery Industrial machinery	2,278 5,584	2,243 4,837	2,379 4,721	1.6 15.4		-2.7 -3.8	2,173 5,398	2,374 5,202	2,336 4,785	2,083 3,515	15,680 33,027	14,817 24,775	
Photographic equipment	645	687	699	-6.1		0.3	577	717	682	630	4,619		
Ventilation, heating, air-conditioning, and refrigeration equipment	3,714	3,696	3,728	0.5	-0.9	1.2	4,118	4,738	4,195	4,037	26,369	25,952	1.6
Metalworking machinery	3,213	3,200	3,153			0.2	3,170	3,359	3,152	2,971	21,741	20,319	
Turbines, generators, and other							·		•				
power transmission equipment Material handling equipment	4,032 3,003	4,006 2,940	3,970 2,984	0.6 2.1	0.9 -1.5	4.2 -1.1	3,848 2,885	4,250 2,972	4,162 3,031	3,556 2,775	27,548 20,446	28,165 19,199	
Computers and electronic products ²	29,741	29,052	28,438	2.1		-1.1	29,554	31,801	26,144	26,494	198,145	188,035	
Computers	459	494	472	-7.1	4.7	3.3	352	672	423	360	3,024	3,502	-13.6
Computer storage devices	835	999	930	-16.4		-7.8	484	1,568	689	559	6,207	6,296	
Other peripheral equipment Nondefense communications	1,041	959	931	8.6	3.0	-1.8	746	1,297	825	563	5,759	5,032	14.4
equipment	3,396	3,474	3,364	-2.2		-1.4	2,897	4,207	3,241	3,073	23,015		
Defense communications equipment	468	362	342	29.3		-21.0	437	356	345	372	2,714	2,928	-7.3
Audio and video equipment Electronic components	405 3,795	421 3,721	423 3,555	-3.8 2.0	-0.5 4.7	5.2 1.6	346 3,767	368 4,088	386 3,573	245 3,467	2,409 24,675	1,574 23,881	53.0 3.3
Nondefense search and navigation													
equipment	1,349	1,374	1,375	-1.8	-0.1	2.8	1,224	1,525	1,352	1,147	9,304	8,823	5.5
Defense search and navigation equipment	2,856	2,911	2,876	-1.9	1.2	0.6	2,517	3,193	2,774	2,508	19,396	19,590	-1.0
Electromedical, measuring,													
and control instruments Electrical equipment, appliances,	6,858	6,750	6,721	1.6	0.4	1.8	6,160	8,026	6,657	5,493	46,106	42,752	7.8
and components	10,456	10,405	10,204	0.5	2.0	0.4	10,110	11,291	10,491	9,895	71,435	71,505	-0.1
Electric lighting equipment	881	874	878	0.8		2.5	852	881	847	815	5,968	5,610	6.4
Household appliances Electrical equipment	1,818 3,368	1,797 3,384	1,740 3,296	1.2 -0.5		1.8 -0.8	1,733 3,195	1,904 3,924	1,867 3,411	1,593 3,153	12,137 23,479	11,416 23,358	
Batteries	1,008	987	1,022	2.1	-3.4	1.2	928	972	978	865	6,600	6,307	4.6
Transportation equipment	76,477	70,776	69,750	8.1 3.1	1.5 1.2	-0.1 8.4	64,945 7,993	76,560 9,998	71,778 9,686	56,468	484,397 63,998	463,153	4.6 -11.6
Automobiles Light trucks and utility vehicles	9,742 15,739	9,451 12,920	9,337 13,871	21.8		-1.5	12,197	13,622	14,589	8,076 9,691	94,188	72,421 85,332	
Heavy duty trucks	2,765	2,678	2,564	3.2		3.1	2,688	2,880	2,738	2,259	17,786		13.0
Motor vehicle bodies, parts, and trailers	22,773	21,118	20,934	7.8	0.9	0.5	19,968	22,028	22,152	16,644	146,785	133,945	9.6
Nondefense aircraft and parts	13,303	12,877	11,274	3.3		-5.2	11,705	15,016	10,585	10,057	81,059	74,169	
Defense aircraft and parts	4,572	4,415	4,613			-1.3	3,820	4,985	4,612	3,586	30,738		
Ships and boats Furniture and related products	2,463 5,772	2,396 5,727	2,215 5,609	2.8 0.8		-6.4 -1.8	2,302 5,864	2,620 5,884	2,359 5,671	2,269 5,645	16,401 39,489		
Miscellaneous durable goods	14,528	14,431	14,555	0.7		0.1	13,910	15,305	14,601	13,326	100,158		
Nondurable goods industries	258,092	260,369	259,207	-0.9	0.4	-0.2	260,118	264,249	267,827	260,380	1,806,035	1,784,969	1.2
Food products	66,299	65,972	65,700	0.5		-0.5	64,438	64,787	65,390	60,358	451,381	425,734	
Grain and oilseed milling	7,666	7,733	7,821	-0.9		-0.3	7,475	7,148	7,225	7,853	52,704	55,476	
Dairy products	9,763	9,683	9,735	0.8		-0.4	9,763	9,589	9,932	8,512	66,598	58,685	
Meat, poultry, and seafood products Beverage and tobacco products	20,698 12,159	20,460 12,027	19,994 11,809	1.2 1.1		-0.4 -2.2	20,422 12,347	20,824 12,807	20,351 12,693	17,713 12,508	138,584 82,692	123,797 83,079	11.9 -0.5
Beverages	8,597	8,700	8,596	-1.2		-0.8	8,785	9,480	9,480	8,966	60,367	60,256	
Tobacco	3,562	3,327	3,213	7.1		-5.9	3,562	3,327	3,213	3,542	22,325		
Textile mills Textile products	2,753 2,077	2,710 2,122	2,686 2,057	1.6 -2.1		-0.4 1.9	2,693 2,086	2,859 2,264	2,827 2,154	2,589 2,097	18,971 14,477	18,416 14,472	
Apparel	1,262	1,251	1,220	0.9	2.5	5.2	1,283	1,183	1,112	1,123	7,840		
Leather and allied products	494	499	488	-1.0		-2.2	484	534	485	472	3,443	3,363	2.4
Paper products Pulp, paper, and paperboard mills	14,587 6,827	14,424 6,791	14,609 6,836	1.1 0.5		0.5 0.1	14,867 6,981	14,693 6,861	14,670 6,781	14,613 6,844	100,624 47,049	99,336 46,517	
Paperboard containers	4,452	4,410	4,457	1.0	-1.1	0.4	4,622	4,531	4,503	4,563	30,958	30,216	2.5
Printing	6,564	6,568	6,443	-0.1		0.0	6,239	6,304	6,692	6,082	44,375	45,022	-1.4
Petroleum and coal products Petroleum refineries	70,528 66,934	72,888 69,329	72,457 68,895	-3.2 -3.5		0.3 0.2	74,129 69,942	74,232 70,088	76,541 72,764	77,598 73,554	504,138 479,534	506,861 482,812	-0.5 -0.7
Chemical products	62,319	62,938	62,626	-1.0		-1.0	62,363	64,769	65,296	64,327	444,315		
Pesticides, fertilizers, and other						<u>, .</u>							
agricultural chemicalsPharmaceuticals and medicines	2,958 14,125	2,907 14,854	2,803 14,880	1.8 -4.9		0.1 -2.9	2,440 13,980	2,955 15,030	3,838 14,851	2,061 15,776	22,104 103,381	21,069 107,333	
Paints, coatings, and adhesives	3,087	3,102	3,065	-0.5	1.2	-3.3	3,376	3,417	3,411	3,317	22,344	22,028	1.4
Plastics and rubber products	19,050	18,970	19,112	0.4	-0.7	0.9	19,189	19,817	19,967	18,613	133,779	130,055	2.9

^p Preliminary ^r Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

See note at end of Table 2 relating to survey error and revision.

² Estimates and percent changes of shipments for the semiconductor industry are no longer shown separately, but are included in computers and electronic products, and all other applicable aggregate totals.

Table 2. Value of Manufacturers' New Orders for Industry Groups¹

Estimates are shown in millions of do	llars and a		on data fi Seasonally		lanufactu	rers' Shi	pments, Ir	nventories		ers Survey easonally A			
		Monthly	Seasonany		cent Chan	ne		Mon		easonally P	•	ear to date	
Industry		Wilding			Cent Onan	ye.		IVIOII	uny			cui to dute	% Change
·	July 2014 ^p	June 2014 ^r	May 2014	June - July	May - June	Apr May	July 2014 ^p	June 2014 ^r	May 2014	July 2013	2014 ^p	2013	2014/ 2013
All manufacturing industries ²	558,312	505,210	497,544	10.5	1.5	-0.6	542,841	527,512	505,996	466,646	3,510,695	3,360,134	4.5
Excluding transportation ²	425,310	428,809	422,796	-0.8	1.4	-0.2	422,414	442,571	434,215	411,612	2,956,145	2,882,959	2.5
Excluding defense ²	547,556	492,109	484,789	11.3	1.5	0.0	535,087	509,197	496,411	458,582	3,429,986	3,289,020	4.3
With unfilled orders ²	233,290	181,134	174,172	28.8	4.0	-1.6	221,706	194,800	171,402	150,641	1,262,708	1,150,952	9.7
Durable goods industries ²	300,220	244,841	238,337	22.6	2.7	-0.9	282,723	263,263	238,169	206,266	1,704,660	1,575,165	8.2
Primary metals	27,920	27,996	27,455	-0.3	2.0	2.6	27,406	28,220	27,721	24,903	192,072	180,881	6.2
Iron and steel mills	11,637	11,802	11,392	-1.4	3.6	3.1	11,258	11,823	11,360	10,251	80,016	76,753	4.3
Aluminum and nonferrous metals	14,530	14,436	14,285	0.7	1.1	2.1	14,490	14,570	14,511	13,020	99,442	92,020	8.1
Ferrous metal foundries	1,753	1,758	1,778	-0.3	-1.1	4.2	1,658	1,827	1,850	1,632	12,614	12,108	4.2
Fabricated metal products	30,752	30,715	29,979	0.1	2.5	0.5	30,332	31,139	31,014	28,606	210,699	212,043	-0.6
Machinery	37,865	38,323	36,509	-1.2	5.0	-1.0	36,769	40,214	37,439	33,876	263,983	244,938	7.8
Construction machinery	4,699	5,185	5,486	-9.4	-5.5	1.6	4,287	4,908	5,310	3,919	36,647	32,488	12.8
Mining, oil field, and	0.407	0.040		0.0		44.0	0.000	0.004	0.050	0.000	40.000	40.447	
gas field machinery	2,187	2,013	2,002	8.6	0.5	-11.0	2,292	2,304	2,059	2,296	16,063	16,447	-2.3
Industrial machinery	5,540 635	4,825 545	4,689 645	14.8 16.5	2.9 -15.5	-6.6 -3.7	5,363 643	5,221 507	4,637 683	3,823 821	33,355 4,475	25,710 5,100	29.7 -12.3
Photographic equipment	635	545	645	16.5	-15.5	-3.7	643	507	663	821	4,475	5,100	-12.3
Ventilation, heating, air-conditioning, and refrigeration equipment	3,678	3,758	3,785	-2.1	-0.7	-0.6	3,881	4,834	4,292	3,917	27,130	25,910	4.7
Metalworking machinery	3,320	3,230	3,084	2.8	4.7	-2.2		3,304	2,999	3,066	21,893	20,443	7.1
Turbines, generators, and other	3,320	3,230	3,004	2.0	7.7	-2.2	3,202	3,304	2,333	3,000	21,000	20,443	/
power transmission equipment	4,579	5,015	4,250	-8.7	18.0	6.3	4,382	5,368	4,303	4,175	30,767	29,164	5.5
Material handling equipment	3,205	3,440	2,847	-6.8	20.8	-2.4	2,932	3,391	2,840	2,581	21,597	20,206	6.9
Computers and electronic products ²	22,298	22,688	21,849	-1.7	3.8			26,352	20,363	18,555	150,207	145,043	3.6
Computers	587	688	816	-14.7	-15.7	102.0		866	767	379	3,470	3,699	-6.2
Nondefense communications											-,	.,	
equipment	3,773	3,393	3,217	11.2	5.5	-15.2	3,113	3,697	3,098	3,066	25,653	27,327	-6.1
Defense communications equipment	355	368	343	-3.5	7.3	-27.6	279	419	277	311	2,373	2,547	-6.8
Electronic components	3,782	3,766	3,584	0.4	5.1	1.7	3,801	4,011	3,569	3,681	24,954	24,360	2.4
Nondefense search and navigation													
equipment	1,695	1,900	1,753	-10.8	8.4	10.8	1,587	2,184	1,649	1,560	12,103	11,286	7.2
Defense search and navigation													
equipment	2,703	3,054	2,975	-11.5	2.7	-0.1	2,208	3,615	2,505	2,451	18,739	17,594	6.5
Electromedical, measuring,	0.040	6 000	0.500	-0.2	4.0	2.2	0.400	0.014	6 24 4	E 470	40 500	40 447	7.3
and control instruments Electrical equipment, appliances,	6,816	6,828	6,563	-0.2	4.0	-2.2	6,163	8,014	6,314	5,473	46,568	43,417	7.3
and components	10,399	10,918	10,320	-4.8	5.8	-3.7	9,867	11,911	10,735	9,734	73,944	73,003	1.3
Electric lighting equipment	902	879	886	2.6	-0.8	-2.0	847	915	849	766	6,002	5.636	6.5
Household appliances	1,794	1,832	1,762	-2.1	4.0		1,721	1.870	1,917	1.624	12,219	11,466	6.6
Electrical equipment	3,495	3,507	3,383	-0.3	3.7	1.0	3,341	4,024	3,546	3,220	24,562	24,000	2.3
Transportation equipment	133,002	76,401	74,748	74.1	2.2	-2.6		84,941	71,781	55,034	554,550	477,175	16.2
Motor vehicle bodies, parts,		,	,						·				
and trailers	22,803	21,247	21,067	7.3	0.9		19,717	22,014	22,169	16,355	146,800	133,525	9.9
Nondefense aircraft and parts	70,259	16,836	15,141	317.3	11.2	-2.9	69,201	18,041	12,190	10,838	148,584	99,877	48.8
Defense aircraft and parts	4,206	5,931	5,418	-29.1	9.5	17.3	3,283	7,451	4,080	3,835	30,386	25,462	19.3
Ships and boats	2,367	1,197	1,963	97.7	-39.0		1,827	2,262	2,025	1,409	18,984	13,442	41.2
Furniture and related products	5,730	5,802	5,687	-1.2	2.0	-0.7	5,787	5,934	5,855	5,686	40,553	39,553	2.5
Nondurable goods industries	258,092	260,369	259,207	-0.9	0.4	-0.2	260,118	264,249	267,827	260,380	1,806,035	1,784,969	1.2

^p Preliminary Revised data due to late receipts and concurrent seasonal adjustment.

Note: Estimates of manufacturers' shipments, inventories and orders are subject to survey error and revision. One major component of survey error is nonsampling error, which includes errors of coverage, response, and nonreporting. Since the survey panel is not a probability sample, estimates of sampling error cannot be calculated. For further details on survey design, methodology, and data limitations see http://www.census.gov/manufacturing/m3/>.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Data on new orders are not available for the semiconductor industry. Estimates and percent changes for new orders exclude semiconductor industry data.

Table 3. Value of Manufacturers' Unfilled Orders for Industry Groups¹

Lestimates are shown in millions of do			Seasonally A						easonally Adj	usted	
		Monthly		Pe	rcent Chan	ge		Mor	nthly		% Change
Industry	July 2014 ^p	June 2014 ^r	May 2014	June - July	May - June	Apr May	July 2014 ^p	June 2014 ^r	May 2014	July 2013	July 2014/ 2013
All manufacturing industries ²	1,158,161	1,099,238	1,088,072	5.4	1.0	0.7	1,159,036	1,102,290	1,090,832	1,031,232	12.4
Excluding transportation ²	419,813	417,415	411,874	0.6	1.3	0.6	422,442	421,178	418,101	397,681	6.2
Excluding defense ²	967,517	907,541	897,963	6.6	1.1	0.7	967,212	907,821	902,057	831,614	16.3
Durable goods industries ²	1,158,161	1,099,238	1,088,072	5.4	1.0	0.7	1,159,036	1,102,290	1,090,832	1,031,232	12.4
Primary metals	39,388	38,919	38,000	1.2	2.4	1.7	39,405	39,174	38,796	35,545	10.9
Iron and steel mills	19,970	19,786	19,139	0.9	3.4	2.8	19,995	19,984	19,536	17,782	12.4
Aluminum and nonferrous metals	15,168	14,840	14,546	2.2	2.0	0.5	15,164	14,893	14,840	13,624	11.3
Ferrous metal foundries	4,250	4,293	4,315	-1.0	-0.5	1.0	4,246	4,297	4,420	4,139	2.6
Fabricated metal products	86,466	85,987	85,439	0.6	0.6	0.4	87,566	87,299	87,863	89,562	-2.2
Machinery	119,519	118,502	115,942	0.9	2.2	0.5	120,096	119,289	117,450	106,778	12.5
Construction machinery	16,106	16,082	15,378	0.1	4.6	5.6	16,029	16,314	16,007	9,669	65.8
Mining, oil field, and											
gas field machinery	14,081	14,172	14,402	-0.6	-1.6	-2.6	14,375	14,256	14,326	13,950	
Industrial machinery	8,594	8,638	8,650	-0.5	-0.1	-0.4	8,807	8,842	8,823	8,264	6.6
Photographic equipmentVentilation, heating, air-conditioning,	3,780	3,790	3,932	-0.3	-3.6	-1.4	3,835	3,769	3,979	3,962	-3.2
and refrigeration equipment	6,136	6,172	6,110	-0.6	1.0	0.9	6,190	6,427	6,331	5,169	19.8
Metalworking machinery Turbines, generators, and other	5,997	5,890	5,860	1.8	0.5	-1.2	5,977	5,865	5,920	6,005	-0.5
power transmission equipment	29,425	28,878	27,869	1.9	3.6	1.0	29,428	28,894	27,776	26,545	10.9
Material handling equipment	11,504	11,302	10,802	1.8	4.6	-1.3	11,569	11,522	11,103	10,987	5.3
Computers and electronic products ²	142,351	141,821	140,910	0.4	0.6	0.4	142,597	142,320	141,581	135,602	5.2
Computers Nondefense communications	3,835	3,707	3,513	3.5	5.5	10.9	3,835	3,707	3,513	3,424	12.0
equipment	34,568	34,191	34,272	1.1	-0.2	-0.4	34,430	34,214	34,724	29,469	16.8
Defense communications equipment	3,395	3,508	3,502	-3.2	0.2	0.0	3,394	3,552	3,489	4,093	-17.1
Electronic components Nondefense search and navigation	12,852	12,865	12,820	-0.1	0.4	0.2	12,846	12,812	12,889	13,004	-1.2
equipment Defense search and navigation	20,327	19,981	19,455	1.7	2.7	2.0	20,544	20,181	19,522	16,683	23.1
equipment Electromedical, measuring,	41,234	41,387	41,244	-0.4	0.3	0.2	41,287	41,596	41,174	43,175	-4.4
and control instruments Electrical equipment, appliances,	26,140	26,182	26,104	-0.2	0.3	-0.6	26,261	26,258	26,270	25,754	2.0
and components	24,499	24,556	24,043	-0.2	2.1	0.5	24,799	25,042	24,422	22,472	10.4
Electric lighting equipment	1,161	1.140	1,135	1.8	0.4	0.7	1.165	1,170	1,136	1,208	-3.6
Household appliances	855	879	844	-2.7	4.1	2.7	841	853	887	721	16.6
Electrical equipment	12,145	12,018	11,895	1.1	1.0	0.7	12,337	12,191	12,091	11,464	7.6
Transportation equipment	738,348	681,823	676,198	8.3	0.8	0.7	736,594	681,112	672,731	633,551	16.3
and trailers	16,809	16,779	16,650	0.2	0.8	0.8	16,531	16,782	16,796	16,365	1.0
Nondefense aircraft and parts	565,694	508,738	504,779	11.2	0.8	0.8	563,233	505,737	502,712	457,064	23.2
Defense aircraft and parts	64,111	64,477	62,961	-0.6	2.4	1.3	64,159	64,696	62,230	66,497	-3.5
Ships and boats	19,946	20,042	21,241	-0.5	-5.6	-1.2	20,696	21,171	21,529	20,995	-1.4
Furniture and related products	6,476	6,518	6,443	-0.6	1.2	1.2	6,865	6,942	6,892	6,629	3.6
			-					·			

Preliminary Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Data on unfilled orders are not available for the semiconductor industry. Estimates and percent changes for unfilled orders exclude semiconductor industry data. See note at end of Table 2 relating to survey error and revision.

Table 4. Value of Manufacturers' Inventories for Industry Groups¹

			Seasonally A								
		Monthly		Pe	rcent Chan	ge		Mon	thly		% Change
Industry	July 2014 ^p	June 2014 ^r	May 2014	June - July	May - June	Apr May	July 2014 ^p	June 2014 ^r	May 2014	July 2013	July 2014/ 2013
All manufacturing industries	653,831	652,952	651,939	0.1	0.2	0.8	656,465	648,157	656,893	632,257	3.8
Excluding transportation	524,298	524,023	524,110	0.1 0.2	0.0 0.1	0.8 0.9	525,852	520,287	527,867	514,009	2.3 3.9
Excluding defense With unfilled orders	624,676 329,501	623,573 327,562	623,012 326,061	0.2	0.1	1.0	627,142 332,613	618,794 325,930	627,974 329,258	603,694 313,384	5.9 6.1
Durable goods industries	401.536	399,598	397,981	0.5	0.4	1.0	404,564	397,053	401,478	381,955	5.9
Wood products	10,762	10,668	10,580	0.9	0.8	-0.1	10,586	10,467	10,466	9,745	8.6
Nonmetallic mineral products	12,070	12,234	12,165	-1.3	0.6	0.1	12,128	12,391	12,407	11,604	4.5
Primary metals	36,705	36,431	36,201	0.8	0.6	1.0	36,868	36,439	36,325	35,093	5.1
Iron and steel mills	21,052 13,379	20,951 13,205	20,774 13,177	0.5 1.3	0.9 0.2	1.3 0.7	21,163 13,464	21,012 13,191	20,789 13,253	20,237 12,646	4.6 6.5
Ferrous metal foundries	2,274	2,275	2,250	0.0	1.1	0.5	2,241	2,236	2,283	2,210	1.4
Fabricated metal products Machinery	49,628 67,590	49,329 67,149	49,106 66,773	0.6 0.7	0.5 0.6	0.5 0.9	50,167 67,880	49,340 66,408	49,613 67,508	47,842 66,123	4.9 2.7
Farm machinery	4,007	4,018	3,907	-0.3	2.8	1.0	3,850	4,041	3,981	3,699	4.1
Construction machinery	5,077	4,997	4,806	1.6	4.0	-0.4	5,010	4,982	4,803	5,295	-5.4
Mining, oil field, and gas field machinery	6,570	6,474	6,946	1.5	-6.8	0.8	6,643	6,487	7,068	7,255	-8.4
Industrial machinery	6,749	6,737	6,663	0.2	1.1	2.7	6,694	6,734	6,755	6,252	7.1
Photographic equipmentVentilation, heating, air-conditioning,	1,533	1,522	1,516	0.7	0.4	-1.2	1,583	1,496	1,497	1,648	-3.9
and refrigeration equipment	5,014	4,988	4,924	0.5	1.3	0.5	5,139	5,046	5,240	4,953	3.8
Metalworking machinery	5,639	5,603	5,551	0.6	0.9	1.3	5,707	5,620	5,537	5,551	2.8
Turbines, generators, and other power transmission equipment	10,779	10,748	10,753	0.3	0.0	1.2	11,037	10,229	10,940	10,647	3.7
Material handling equipment	4,703	4,683	4,651	0.4	0.7	0.0	4,812	4,683	4,606	4,613	4.3
Computers and electronic products ²	48,256	48,459	48,680	-0.4	-0.5	2.3	48,866	47,861	49,063	47,224	3.5
Computers Computer storage devices	912 2,089	895 1,997	893 1,942	1.9 4.6	0.2 2.8	-2.3 -2.6	942 2,135	883 1,851	914 2,010	1,033 1,967	-8.8 8.5
Other peripheral equipment	1,699	1,706	1,748	-0.4	-2.4	-1.5	1,724	1,663	1,825	1,659	3.9
Nondefense communications	6,487	6,600	6,610	-1.7	-0.2	0.9	6.469	6,505	6,566	6,114	5.8
equipment Defense communications equipment	1,163	1,198	1,185	-2.9	1.1	-0.7	1,163	1,198	1,185	1,244	-6.5
Audio and video equipment	845	811	797	4.2	1.8	4.2	857	755	733	674	27.2
Electronic components Nondefense search and navigation	8,849	8,878	8,782	-0.3	1.1	1.7	8,957	8,680	8,819	7,892	13.5
equipment	3,791	3,782	3,735	0.2	1.3	0.7	3,821	3,729	3,736	3,625	5.4
Defense search and navigation	2 222	2.400	2.452	4.7	0.5	0.0	2 207	2 404	2 200	2.205	4.0
equipment Electromedical, measuring	3,222	3,168	3,153	1.7	0.5	0.8	3,297	3,191	3,299	3,265	1.0
and control instruments	12,822	12,791	12,781	0.2	0.1	0.5	13,019	12,724	13,049	12,483	4.3
Electrical equipment, appliances, and components	16,609	16,199	16,593	2.5	-2.4	0.0	16,839	16,177	16,884	17,118	-1.6
Electric lighting equipment	2,270	2,266	2,266	0.2	0.0	1.0	2,352	2,269	2,295	2,133	10.3
Household appliances	1,999	2,000	1,986 4,796	-0.1	0.7	1.8	2,049	1,998	2,002	1,838	11.5 -1.5
Electrical equipment	4,803 1,225	4,775 1,208	4,796 1,177	0.6 1.4	-0.4 2.6	-0.4 1.1	4,868 1,226	4,703 1,200	4,900 1,216	4,942 1,185	-1.5 3.5
Transportation equipment	129,533	128,929	127,829	0.5	0.9	1.2	130,613	127,870	129,026	118,248	10.5
AutomobilesLight trucks and utility vehicles	2,824 2,802	2,726 2,833	2,588 2,805	3.6 -1.1	5.3 1.0	-8.0 0.7	2,856 2,813	2,546 2,615	2,556 2,788	2,478 2,377	15.3 18.3
Heavy duty trucks	1,548	1,615	1,675	-4.1	-3.6	-1.6	1,517	1,573	1,680	1,756	-13.6
Motor vehicle bodies, parts,	10 110	10 110	40.044	0.0	0.0	0.4	40.004	10.404	10 200	10.015	F 7
and trailers Nondefense aircraft and parts	19,449 73,311	19,416 72,478	19,244 72,177	0.2 1.1	0.9 0.4	0.4 2.2	19,681 73,860	19,161 72,266	19,208 73,633	18,615 64,088	5.7 15.2
Defense aircraft and parts	14,415	14,199	14,224	1.5	-0.2	0.4	14,546	14,221	14,293	14,061	3.4
Ships and boats Furniture and related products	2,292 6,219	2,384 6,214	2,295 6,185	-3.9 0.1	3.9 0.5	-3.5 0.5	2,231 6,409	2,384 6,381	2,222 6,252	2,358 6,157	-5.4 4.1
Miscellaneous durable goods	24,164	23,986	23,869	0.7	0.5	0.5	24,208	23,719	23,934	22,801	6.2
Nondurable goods industries	252,295	253,354	253,958	-0.4	-0.2	0.6	251,901	251,104	255,415	250,302	0.6
Food products	47,559	47,552	47,265	0.0	0.6	0.4	46,920	46,152	45,873	46,850	0.1
Grain and oilseed milling	4,923	4,990	5,029	-1.3	-0.8	-0.5	4,675	4,794	4,717	5,068	-7.8
Dairy products Meat, poultry, and seafood products	6,430 9,418	6,420 9,402	6,288 9,372	0.2 0.2	2.1 0.3	0.9 0.7	6,710 9,418	6,694 9,221	6,571 9,202	6,374 9,074	5.3 3.8
Beverage and tobacco products	20,827	20,846	20,677	-0.1	0.8	-0.1	20,056	20,281	20,458	19,412	3.3
Beverages	16,596	16,617	16,454	-0.1	1.0	-0.3	16,094	16,234	16,339	15,617	3.1
Tobacco Textile mills	4,231 3,406	4,229 3,433	4,223 3,446	0.0 -0.8	0.1 -0.4	0.7 0.0	3,962 3,429	4,047 3,472	4,119 3,488	3,795 3,365	4.4 1.9
Textile products	3,154	3,131	3,153	0.7	-0.7	-0.3	3,161	3,151	3,191	3,066	3.1
Apparel	2,762 1,070	2,700	2,643 1,059	2.3	2.2	2.1	2,902	2,732	2,589	2,284	27.1
Leather and allied products	1,070 14,540	1,070 14,547	1,059 14,432	0.0 0.0	1.0 0.8	0.2 0.1	1,084 14,568	1,081 14,490	1,065 14,479	1,072 14,507	1.1 0.4
Pulp, paper, and paperboard mills	6,032	6,072	6,018	-0.7	0.9	-0.1	6,041	6,045	6,081	6,149	-1.8
Paperboard containers	4,384 5,883	4,352 5,858	4,330 5,862	0.7 0.4	0.5 -0.1	1.9 0.7	4,368 6,006	4,325 5,856	4,320 5,815	4,140 5,605	5.5 7.2
Printing Petroleum and coal products	48,895	5,858 49,989	50,187	-2.2	-0.1	1.6	48,968	49,234	51,454	48,901	0.1
Petroleum refineries	45,089	46,254	46,449	-2.5	-0.4	1.7	45,100	45,472	47,624	45,165	-0.1
Chemical products Pesticides, fertilizers, and other	81,775	81,805	82,413	0.0	-0.7	0.3	82,376	82,192	83,919	82,913	-0.6
agricultural chemicals	4,323	4,336	4,411	-0.3	-1.7	-1.2	4,013	3,994	4,233	3,965	1.2
Pharmaceuticals and medicines Paints, coatings, and adhesives	31,117 3,389	31,388 3,368	31,765 3,362	-0.9	-1.2	0.5	31,367	31,993	32,550 3,464	32,094 3,319	-2.3 4.0
			3.362	0.6	0.2	0.3	3,452	3,445	3 4h4	3.319	4()

^p Preliminary ^rRevised data due to late receipts and concurrent seasonal adjustment.

Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

2 Estimates of inventories for the semiconductor industry data are included in computers and electronic products and all other applicable aggregate totals, but are not shown separately.

See note at end of Table 2 relating to survey error and revision.

Table 5. Value of Manufacturers' Shipments, New Orders, Unfilled Orders, and Total Inventories for Topical Series^{1, 2}

Estimates are shown in millions of a	Seasonally Adjusted						Not Seasonally Adjusted						
		Monthly		Per	cent Cha	nge		Mon	thly		Year t	o date	
Industry	July 2014 ^p	June 2014 ^r	May 2014	June - July	May - June	Apr May	July 2014 ^p	June 2014 ^r	May 2014	July 2013	2014 ^p	2013	% Change ⁶ 2014/ 2013
SHIPMENTS													
All manufacturing industries	507,362	501,319	497,309	1.2	0.8	-0.1	496,460	522,242	510,873	475,206	3,465,501	3,367,698	2.9
Construction materials and supplies Information technology Computers and related products Motor vehicle and parts	46,186	45,720	45,026	1.0	1.5	0.5	48,590	50,217	48,042	45,190	313,901	300,042	4.6
	21,999	22,106	21,715	-0.5	1.8	-0.1	19,401	25,852	21,046	18,686	147,776	145,482	1.6
	2,335	2,452	2,333	-4.8	5.1	-3.4	1,582	3,537	1,937	1,482	14,990	14,830	1.1
	51,019	46,167	46,706	10.5	-1.2	1.5	42,846	48,528	49,165	36,670	322,757	307,440	5.0
Capital goods	88,688	87,528	85,287	1.3	2.6	-1.0	82,764	96,679	85,519	76,966	594,165	571,858	3.9
	79,120	78,117	75,792	1.3	3.1	-1.0	74,315	86,540	75,959	68,718	529,176	505,496	4.7
	69,905	68,937	68,280	1.4	1.0	0.1	66,203	75,788	68,948	61,620	473,718	454,683	4.2
	9,568	9,411	9,495	1.7	-0.9	-1.5	8,449	10,139	9,560	8,248	64,989	66,362	-2.1
Consumer goods	214,764	214,022	214,049	0.3	0.0	-0.1	209,797	216,697	220,079	207,582	1,479,321	1,453,907	1.7
	39,546	36,226	37,058	9.2	-2.2	1.5	33,227	38,079	38,640	29,931	254,607	248,612	2.4
	175,218	177,796	176,991	-1.4	0.5	-0.4	176,570	178,618	181,439	177,651	1,224,714	1,205,295	1.6
NEW ORDERS													
All manufacturing industries ⁵	558,312	505,210	497,544	10.5	1.5	-0.6	542,841	527,512	505,996	466,646	3,510,695	3,360,134	4.5
Construction materials and supplies	46,630	46,337	45,592	0.6	1.6	0.4	49,005	50,293	49,065	45,473	319,502	302,038	5.8
Information technology	22,351	23,180	22,177	-3.6	4.5	-3.3	19,338	26,978	20,922	18,954	154,289	151,377	1.9
Computers and related products	2,463	2,646	2,677	-6.9	-1.2	13.4	1,710	3,731	2,281	1,501	15,436	15,027	2.7
Motor vehicle and parts	51,049	46,296	46,839	10.3	-1.2	1.7	42,595	48,514	49,182	36,381	322,772	307,020	5.1
Capital goods	144,648	94,856	90,391	52.5	4.9	-5.2	136,413	105,830	85,984	76,874	674,271	607,503	11.0
	136,094	84,734	80,658	60.6	5.1	-2.3	130,276	91,407	78,777	70,429	609,135	549,790	10.8
	72,435	72,944	69,237	-0.7	5.4	-1.4	67,987	78,528	69,171	62,238	494,817	474,956	4.2
	8,554	10,122	9,733	-15.5	4.0	-24.0	6,137	14,423	7,207	6,445	65,136	57,713	12.9
Consumer goods	214,651	214,152	214,148	0.2	0.0	-0.1	209,738	216,621	220,108	207,712	1,479,576	1,454,215	1.7
	39,433	36,356	37,157	8.5	-2.2	1.4	33,168	38,003	38,669	30,061	254,862	248,920	2.4
	175,218	177,796	176,991	-1.4	0.5	-0.4	176,570	178,618	181,439	177,651	1,224,714	1,205,295	1.6
UNFILLED ORDERS													
All manufacturing industries ⁵	1,158,161	1,099,238	1,088,072	5.4	1.0	0.7	1,159,036	1,102,290	1,090,832	1,031,232	(X)	(X)	12.4
Construction materials and supplies	55,742	55,298	54,681	0.8	1.1	1.0	56,502	56,087	56,011	51,664	(X)	(X)	9.4
Information technology	143,617	143,265	142,191	0.2	0.8	0.3	144,042	144,105	142,979	135,639	(X)	(X)	6.2
Computers and related products	3,835	3,707	3,513	3.5	5.5	10.9	3,835	3,707	3,513	3,424	(X)	(X)	12.0
Motor vehicle and parts	16,809	16,779	16,650	0.2	0.8	0.8	16,531	16,782	16,796	16,365	(X)	(X)	1.0
Capital goods Nondefense capital goods ³ Excluding aircraft Defense capital goods ⁴	884,396	828,436	821,108	6.8	0.9	0.6	884,551	830,902	821,751	776,859	(X)	(X)	13.9
	724,917	667,943	661,326	8.5	1.0	0.7	723,830	667,869	663,002	607,565	(X)	(X)	19.1
	248,194	245,664	241,657	1.0	1.7	0.4	249,744	247,960	245,220	228,112	(X)	(X)	9.5
	159,479	160,493	159,782	-0.6	0.4	0.1	160,721	163,033	158,749	169,294	(X)	(X)	-5.1
Consumer goods	4,791	4,904	4,774	-2.3	2.7	2.1	4,788	4,847	4,923	4,381	(X)	(X)	9.3
	4,791	4,904	4,774	-2.3	2.7	2.1	4,788	4,847	4,923	4,381	(X)	(X)	9.3
TOTAL INVENTORIES	4,731	4,904	4,774	-2.3	2.1	2.1	4,700	4,047	4,923	4,301	(^)	(^)	9.3
All manufacturing industries	653,831	652,952	651,939	0.1	0.2	0.8	656,465	648,157	656,893	632,257	(X)	(X)	3.8
Construction materials and supplies	64,666	64,623	64,358	0.1	0.4	0.5	65,132	64,639	65,155	61,901	(X)	(X)	5.2
Information technology	41,087	40,632	40,940	1.1	-0.8	0.1	41,563	40,209	41,502	40,941	(X)	(X)	1.5
	4,700	4,598	4,583	2.2	0.3	-2.1	4,801	4,397	4,749	4,659	(X)	(X)	3.0
	26,623	26,590	26,312	0.1	1.1	-0.6	26,867	25,895	26,232	25,226	(X)	(X)	6.5
Capital goods Nondefense capital goods ³ Excluding aircraft Defense capital goods ⁴	207,605	205,732	205,198	0.9	0.3	1.2	209,036	204,687	207,841	195,895	(X)	(X)	6.7
	183,838	181,719	181,619	1.2	0.1	1.4	185,232	180,712	184,339	172,791	(X)	(X)	7.2
	122,442	121,492	121,498	0.8	0.0	0.5	123,336	120,369	122,734	120,242	(X)	(X)	2.6
	23,767	24,013	23,579	-1.0	1.8	0.0	23,804	23,975	23,502	23,104	(X)	(X)	3.0
Consumer goods	190,433	191,634	191,293	-0.6	0.2	0.6	189,535	188,765	191,571	186,587	(X)	(X)	1.6
	26,987	26,833	26,504	0.6	1.2	-0.1	27,022	26,078	26,393	24,526	(X)	(X)	10.2
	163,446	164,801	164,789	-0.8	0.0	0.7	162,513	162,687	165,178	162,061	(X)	(X)	0.3

X Not Applicable Preliminary

See note at end of Table 2 relating to survey error and revision.

Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² Topical series are regroupings of the separate industry categories.

³ Nondefense capital goods industries include: small arms and ordnance; farm machinery and equipment; construction machinery; mining, oil, and gas field machinery; industrial machinery; vending, laundry, and other machinery; photographic equipment; metalworking machinery; turbines and generators; other power transmission equipment; pumps and compressors; material handling equipment; all other machinery; electronic computers; computer storage devices; other computer peripheral equipment; communications equipment; search and navigation equipment; electronedical, measuring, and control instruments; electrical equipment; other electrical equipment; search and components; heavy duty trucks; aircraft; railroad rolling stock; ships and boats; office and institutional furniture; and medical equipment and supplies.

⁴Defense capital goods industries include: small arms and ordnance; communications equipment; aircraft; missiles, space vehicles, and parts; ships and boats; and search and navigation equipment.

⁵ Estimates and percent changes exclude semiconductor industry data.

⁶ Based on year-to-date for shipments and new orders, but on same month prior year for unfilled orders and inventories.

Table 6. Value of Manufacturers' Inventories, by Stage of Fabrication, by Industry Group¹

			Seasonally A	djusted	Not Seasonally Adjusted						
		Monthly		Pe	rcent Chan	ge		Mor	ıthly		% Change
Industry	July 2014 ^p	June 2014 ^r	May 2014	June - July	May - June	Apr May	July 2014 ^p	June 2014 ^r	May 2014	July 2013	July 2014/ 2013
MATERIALS AND SUPPLIES											
All manufacturing industries	212,412	211,415	211,313	0.5	0.0	0.9	212,971	208,957	211,693	202,667	5.1
Durable goods industries	131,593	130,422	129,878	0.9	0.4	1.2	132,220	128,692	129,774	124,118	6.5
Wood products	4,089	4,063 4,576	3,987	0.6 -2.5	1.9 0.8	0.2 0.6	3,996	3,833	3,719 4,553	3,722 4,370	7.4 2.7
Nonmetallic mineral products Primary metals	4,461 14,223	14,076	4,539 14,064	1.0	0.6	1.8	4,488 14,229	4,594 13,981	13,850	14,065	1.2
Fabricated metal products	18,007	17,956	17,901	0.3	0.3	0.9	18,213	17,849	17,875	17,307	5.2
Machinery Computers and electronic products	25,638 19,579	25,242 19,390	25,430 19,370	1.6 1.0	-0.7 0.1	1.3 2.5	26,051 19,829	25,078 19,095	25,654 19,539	24,817 18,483	5.0 7.3
Electrical equipment, appliances,											
and components Transportation equipment	6,741 28,259	6,489 28,127	6,751 27,557	3.9 0.5	-3.9 2.1	-0.6 0.9	6,844 27,873	6,536 27,215	6,876 27,363	7,323 23,963	-6.5 16.3
Furniture and related products	3,045	3,039	2,984	0.3	1.8	1.1	3,104	3,079	2,997	2,859	8.6
Miscellaneous products	7,551	7,464	7,295	1.2	2.3	0.8	7,593	7,432	7,348	7,209	5.3
Nondurable goods industries	80,819	80,993	81,435	-0.2	-0.5	0.5	80,751	80,265	81,919	78,549	2.8
Food products Beverage and tobacco products	16,433 5,236	16,582 5,285	16,471 5,262	-0.9 -0.9	0.7 0.4	-0.5 -0.6	16,292 5,000	16,095 5,150	15,988 5,224	16,193 5,038	0.6 -0.8
Textiles	1,205	1,216	1,225	-0.9	-0.7	-0.4	1,220	1,242	1,243	1,216	0.3
Textile products	1,320	1,313 882	1,315 859	0.5 2.9	-0.2 2.7	0.5	1,331 919	1,326 896	1,337	1,211	9.9 26.9
Leather and allied products	908 304	300	303	1.3	-1.0	2.4 1.0	309	302	857 306	724 321	-3.7
Paper products	6,982	6,962	6,915	0.3	0.7	0.2	6,951	6,870	6,874	6,752	2.9 3.3
Printing Petroleum and coal products	2,552 12,878	2,535 12,875	2,564 13,012	0.7 0.0	-1.1 -1.1	0.9 -0.2	2,592 12,816	2,524 12,788	2,512 13,685	2,508 12,353	3.3 3.7
Chemical products	23,867	23,954	24,413	-0.4	-1.9	1.6	24,122	23,993	24,732	23,514	2.6
Plastics and rubber products	9,134	9,089	9,096	0.5	-0.1	1.0	9,199	9,079	9,161	8,719	5.5
WORK IN PROCESS											
All manufacturing industries	213,456	213,372	212,407	0.0	0.5	1.4	214,274	211,818	214,661	202,998	5.6
Durable goods industries	160,968	160,527	159,468	0.3	0.7	1.4	163,011	160,297	161,544	153,278	6.3
Wood products	2,055	2,050	1,998	0.2	2.6	1.2	2,062	2,063	2,018	1,784	15.6
Nonmetallic mineral products Primary metals	1,390 10,898	1,400 10,741	1,389 10,681	-0.7 1.5	0.8 0.6	1.5 0.0	1,417 11,070	1,432 10,802	1,423 10,846	1,349 10,579	5.0 4.6
Fabricated metal products	14,013	13,838	13,686	1.3	1.1	0.6	14,155	13,767	13,806	13,604	4.1
Machinery Computers and electronic products	19,585 16,226	19,964 16,274	19,270 16,427	-1.9 -0.3	3.6 -0.9	1.7 2.8	19,658 16,488	19,686 16,192	19,429 16,610	18,968 16,197	3.6 1.8
Electrical equipment, appliances,											
and components Transportation equipment	3,649 88,412	3,588 87,993	3,667 87,612	1.7 0.5	-2.2 0.4	-0.3 1.5	3,693 89,674	3,571 88,099	3,751 88,896	3,808 82,419	-3.0 8.8
Furniture and related products	1,007	1,000	993	0.7	0.7	1.1	1,026	1,013	997	999	2.7
Miscellaneous products	3,733	3,679	3,745	1.5	-1.8	-1.5	3,768	3,672	3,768	3,571	5.5
Nondurable goods industries	52,488	52,845	52,939	-0.7	-0.2	1.5	51,263	51,521	53,117	49,720	3.1
Food products Beverage and tobacco products	5,092 7,230	4,991 7,200	4,905 7,191	2.0 0.4	1.8 0.1	3.4 0.2	4,448 6,458	4,348 6,623	4,363 6,942	4,029 6,148	10.4 5.0
Textiles	765	765	765	0.0	0.0	-0.6	775	768	775	752	3.1
Textile productsApparel	438 376	439 375	436 372	-0.2 0.3	0.7 0.8	-0.7 1.4	439 407	436 398	439 374	429 342	2.3 19.0
Leather and allied products	93	96	97	-3.1	-1.0	-4.0	92	90	99	103	-10.7
Paper products	1,399 1,326	1,385 1,316	1,383 1,304	1.0 0.8	0.1 0.9	-0.9 3.4	1,414 1,353	1,389 1,237	1,396 1,225	1,438 1,247	-1.7 8.5
Printing Petroleum and coal products	14,579	15,084	15,448	-3.3	-2.4	3.4	14,644	14,663		14,419	1.6
Chemical products	18,553	18,551	18,338	0.0	1.2	-0.1	18,585	18,926	18,930	18,153	2.4
Plastics and rubber products	2,637	2,643	2,700	-0.2	-2.1	0.8	2,648	2,643	2,728	2,660	-0.5
FINISHED GOODS											
All manufacturing industries	227,963	228,165	228,219	-0.1	0.0	0.3	229,220	227,382	230,539	226,592	1.2
Durable goods industries	108,975	108,649	108,635	0.3	0.0	0.3	109,333	108,064	110,160	104,559	4.6
Wood products Nonmetallic mineral products	4,618 6,219	4,555 6,258	4,595 6,237	1.4 -0.6	-0.9 0.3	-1.0 0.8	4,528 6,223	4,571 6,365	4,729 6,431	4,239 5,885	6.8 5.7
Primary metals	11,584	11,614	11,456	-0.3	1.4	0.9	11,569	11,656	11,629	10,449	10.7
Fabricated metal products	17,608 22,367	17,535 21,943	17,519 22,073	0.4 1.9	0.1 -0.6	-0.1 -0.2	17,799 22,171	17,724 21,644	17,932 22,425	16,931 22,338	5.1 -0.7
Machinery Computers and electronic products	12,451	12,795	12,883	-2.7	-0.6	1.5	12,549	12,574	12,914	12,544	0.0
Electrical equipment, appliances,											
and components Transportation equipment	6,219 12,862	6,122 12,809	6,175 12,660	1.6 0.4	-0.9 1.2	0.9 -0.6	6,302 13,066	6,070 12,556	6,257 12,767	5,987 11,866	5.3 10.1
Furniture and related products	2,167	2,175	2,208	-0.4	-1.5	-0.5	2,279	2,289	2,258	2,299	-0.9
Miscellaneous products	12,880	12,843	12,829	0.3	0.1	0.9	12,847	12,615	12,818	12,021	6.9
Nondurable goods industries	118,988	119,516	119,584	-0.4	-0.1	0.2	119,887	119,318	120,379	122,033	-1.8
Food products Beverage and tobacco products	26,034 8,361	25,979 8,361	25,889 8,224	0.2 0.0	0.3 1.7	0.4 0.0	26,180 8,598	25,709 8,508	25,522 8,292	26,628 8,226	-1.7 4.5
Textiles	1,436	1,452	1,456	-1.1	-0.3	0.7	1,434	1,462	1,470	1,397	2.6
Textile products	1,396 1,478	1,379 1,443	1,402 1,412	1.2 2.4	-1.6 2.2	-0.8 2.1	1,391 1,576	1,389 1,438	1,415 1,358	1,426 1,218	-2.5 29.4
Leather and allied products	673	674	659	-0.1	2.3	0.5	683	689	660	648	5.4
Paper products	6,159	6,200	6,134	-0.7	1.1	0.3	6,203	6,231	6,209	6,317	-1.8
Printing Petroleum and coal products	2,005 21,438	2,007 22,030	1,994 21,727	-0.1 -2.7	0.7 1.4	-1.2 1.1	2,061 21,508	2,095 21,783	2,078 21,923	1,850 22,129	11.4 -2.8
Chemical products	39,355	39,300	39,662	0.1	-0.9	-0.4	39,669	39,273	40,257	41,246	-3.8
Plastics and rubber products	10,653	10,691	11,025	-0.4	-3.0	0.6	10,584	10,741	11,195	10,948	-3.3

Revised data due to late receipts and concurrent seasonal adjustment.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes. See note at end of Table 2 relating to survey error and revisions.

Table 7. Ratios of Manufacturers' Inventories to Shipments and Unfilled Orders to Shipments, by Industry Group ¹

[Based on Seasonally Adjusted data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

	Inve	ntory/Ship	ments ra	tio	Unfilled Orders/Shipments ratio ²				
Industry	Jul 2014 ^p	Jun 2014 ^r	May 2014	Apr 2014	Jul 2014 ^p	Jun 2014 ^r	May 2014	Apr 2014	
All manufacturing industries ³	1.29	1.30	1.31	1.30	(X)	(X)	(X)	(X)	
Durable goods industries ³	1.61 1.26 1.32 1.34 1.64 1.83 1.62 1.59 1.69 1.08	1.66 1.25 1.35 1.35 1.64 1.88 1.67 1.56 1.82 1.09	1.67 1.28 1.36 1.35 1.66 1.86 1.71 1.63 1.83 1.10	1.65 1.31 1.33 1.35 1.66 1.84 1.65 1.63 1.81 1.08	6.64 (X) (X) 1.43 2.95 3.45 7.42 2.59 15.31 1.33 (X)	6.47 (X) (X) 1.44 2.95 3.53 7.43 2.61 14.91 1.35 (X)	6.52 (X) (X) 1.42 2.97 3.46 7.53 2.62 15.38 1.36 (X)	6.47 (X) (X) 1.41 2.98 3.43 7.55 2.61 15.04 1.32 (X)	
Nondurable goods industries. Food products. Beverage and tobacco products. Textiles. Textile products. Apparel. Leather and allied products. Paper products. Printing. Petroleum and coal products. Chemical products. Plastics and rubber products.	0.98 0.72 1.71 1.24 1.52 2.19 2.17 1.00 0.90 0.69 1.31	0.97 0.72 1.73 1.27 1.48 2.16 2.14 1.01 0.89 0.69 1.30	0.98 0.72 1.75 1.28 1.53 2.17 2.17 0.99 0.91 1.32 1.19	0.97 0.71 1.71 1.28 1.57 2.23 2.12 0.99 0.90 0.68 1.30	888888888888888888888888888888888888888	(X)	888888888888888888888888888888888888888	(X) (X) (X) (X) (X) (X) (X) (X) (X) (X)	

X Not Applicable Preliminary

Table 8. Revisions to Previously Published Monthly Percent Changes ¹

[Based on Seasonally Adjusted data from the Manufacturers' Shipments, Inventories, and Orders Survey.]

	Ship	ments	New C	Orders	Unfilled	Orders	Inven	tories
Industry	Jul ² 2014	Jul ³ 2013- Jun 2014	Jul ² 2014	Jul ³ 2013- Jun 2014	Jul ² 2014	Jul ³ 2013- Jun 2014	Jul ² 2014	Jul ³ 2013- Jun 2014
All manufacturing industries	(X)	0.1	(X)	0.3	(X)	0.1	(X)	0.1
Durable goods industries Wood products Nonmetallic mineral products Primary metals Fabricated metal products Machinery Computers and electronic products Electrical equipment, appliances, and components Transportation equipment Furniture and related products Miscellaneous products Nondurable goods industries. Food products Beverage and tobacco products Extile products Apparel Leather and allied products Paper products Printing Printing Petroleum and coal products Chemical products Chemical products Chemical products	0.2 (X)	0.3 0.6 0.5 0.5 0.5 0.7 0.8 0.4 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.5 0.7	0.0 (X)	0.66 (NA) (NA) (NA) 0.5 0.5 (NA) (NA) (NA) (NA) (NA) (NA) (NA) (NA)	0.0 (X)	0.1 (XA) (XA) 0.4 0.2 0.2 0.2 0.5 0.1 0.5 (XA) (XA) (XA) (XA) (XA) (XA) (XA) (XA)	0.0 (X)	0.0 0.3 0.3 0.1 0.2 0.1 0.8 0.1 0.2 0.2 0.2 0.3 0.3 0.3 0.3 0.4 0.5 0.5 0.5 0.5

X Not Applicable

NA Not Available

Revised data due to late receipts and concurrent seasonal adjustment.

² Excludes the following industries with no unfilled orders: Wood products; nonmetallic mineral products; medical equipment and supplies; office supplies; other miscellaneous manufacturing; cutlery and handtools; farm and garden machinery; computer storage and peripheral devices; audio and video equipment; manufacturing and reproducing magnetic and optical media; batteries; automobiles; light trucks and utility vehicles; heavy duty trucks, and miscellaneous furniture.

³ Unfilled orders to shipments ratio excludes semiconductor manufacturing.

¹ Estimates of shipments and new orders are for the duration of the period, while estimates of unfilled orders and total inventories are for the end of the period. Not seasonally adjusted estimates of shipments and new orders include adjusted data for non-calendar reporters. Seasonally adjusted estimates include concurrent adjustments for holiday and trading-day differences, where appropriate, as well as seasonal variation, based on the results of the latest annual review of the model parameters. Estimates are not adjusted for price changes.

² The current month revisions are the difference between the advance percent change and the percent change as shown in this publication

³ The twelve month revisions are the differences between the month-to-month percent changes of the preliminary and final estimates. The monthly averages are the simple averages of the absolute values of the differences for the months specified. The advance to final percent change revisions for the durable goods industries are shown in the advance report for the month.

Survey Description

This report is compiled from results of the U.S. Census Bureau's Manufacturers' Shipments, Inventories, and Orders (M3) survey. This survey provides statistics on manufacturers' value of shipments, new orders (net of cancellations), end-of-month order backlog (unfilled orders), end-of-month total inventory (at current cost or market value), and inventories by stage of fabrication (materials and supplies, work-in-process, and finished goods). The M3 includes approximately 4,300 reporting units. Units may be divisions of diversified large companies, large homogenous companies, or single-unit manufacturers in 89 industry categories. Due to the small monthly sample, these 89 categories have been combined into 65 publication levels. The survey methodology assumes that the month-to-month changes of the total operations of those companies in the monthly survey effectively represent the month-to-month movements of all establishments that make up the category. The current coverage levels in the survey show that reported data in the monthly survey represent approximately 60 percent of the shipments estimates at the total manufacturing level. Data published represent manufacturing in a calendar month. The data collection is based on a voluntary survey authorized by Title 13 of the United States Code.

The data presented in this release are based on data obtained from a panel of 4,300 reporting units and provide an indication of the activity within the manufacturing sector. The results differ from what would be obtained from a complete enumeration of all manufacturing companies. In addition, a different panel of 4,300 companies would yield different results. The M3 panel is comprised of companies with \$500 million or more in shipments and a limited number of smaller companies. From a statistical perspective, the panel is not a probability sample; therefore, the sampling errors that are normally provided with sample surveys cannot be measured. Nonsampling errors are attributable to many sources. The use of company or divisional reports to estimate the monthly change for establishments is one source of nonsampling error. The use of primarily large companies to represent the month-to-month movement of all companies is another potential source. Any corrections will be published in the full report. Corrections received after the full report will be released in the next month's advance report. Any revisions made later than two months will be reflected in the annual benchmark publication.

Additional survey documentation can be found on our web site: http://www.census.gov/m3.